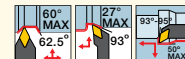
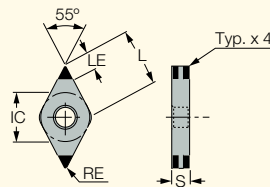


ISOTURN

DNGG-M4HF/M4HM (CBN)

Inserti rombici a 55° con 4 riporti in CBN per acciai temprati



Descrizione	Dimensioni						IB25HA	Parametri di Taglio Consigliati	
	L	IC	S	RE	LE	a_p (mm)		f (mm/giro)	
DNGG 150408-M4HF	15.50	12.70	4.76	0.80	2.1	●	0.20-0.75	0.05-0.20	
DNGG 150412-M4HM	15.50	12.70	4.76	1.20	2.0	●	0.50-1.00	0.05-0.20	

• Per la guida tecnica e i parametri di taglio, vedere pag 122-134, 236-248

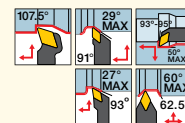
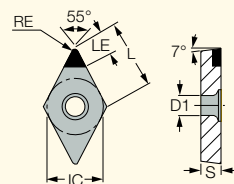
Per gli utensili, vedere pag: C#-DDJNR/L (31) • C#-PDJNR/L-JHP (29) • HSK A63WH-DDJNR/L (31) • HSK A63WH-DDNNN (31) • PDJNR/L (28)

• PDJNR/L-JHP (29) • S-DDUNR/L (106) • DDJNR/L-JHP-MC (30)

ISOTURN

DCMT (CBN)

Inserti rombici a 55° con singolo riporto in CBN, con spoglia positiva a 7° per acciai temprati



Descrizione	Dimensioni							IB55	Parametri di Taglio Consigliati	
	L	IC	S	RE	LE	D1	a_p (mm)		f (mm/giro)	
DCMT 11T304T	11.60	9.52	3.97	0.40	3.4	4.40	●	0.05-0.50	0.05-0.20	
DCMT 11T308T	11.60	9.52	3.97	0.80	3.1	4.40	●	0.05-0.50	0.05-0.20	

• Per la guida tecnica e i parametri di taglio, vedere pag 122-134, 236-248

Per gli utensili, vedere pag: A/E/S-SDUCR/L (112) • AVC-SDUCR/L (95) • AVC-SDUCR/L-VH (98) • C#-SDJCR-JHP (59) • C#-SDJCR/L (59)

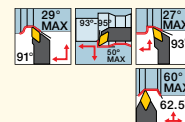
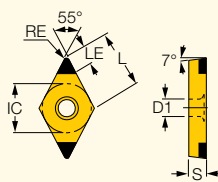
• C#-SDNCN (64) • NQCH-SDACR/L-S-JHP (60) • NQCH-Y-SDJCR-S-JHP (58) • PDACR/L-JHP (62) • PDACR/L-S (57) • SDACR/L (60) • SDHCR/L (59)

• SDJCR/L (58) • SDNCN (64) • Y-SDJCR (58) • Y-SDJCR-JHP (58) • PDACR/L-JHP-MC (62)

ISOTURN

DCGW/DCMW-2 (CBN)

Inserti rombici a 55° positivi con 2 riporti in CBN per acciai temprati, metalli sinterizzati e superleghe



Descrizione	Dimensioni							Tenace ↔ Duro					Parametri di Taglio Consigliati	
	L	IC	S	RE	LE	D1	IB05S	IB20H	IB20HC	IB10H	IB10HC	a_p (mm)	f (mm/giro)	
DCGW 070202-F2	7.70	6.35	2.38	0.20	2.5	2.80			●		●	0.05-0.50	0.05-0.30	
DCGW 070204-F2	7.70	6.35	2.38	0.40	2.5	2.80			●		●	0.05-0.50	0.05-0.30	
DCGW 11T302-F2	11.60	9.52	3.97	0.20	2.5	4.40			●		●	0.05-0.50	0.05-0.30	
DCGW 11T304-F2	11.60	9.52	3.97	0.40	2.5	4.40			●		●	0.05-0.50	0.05-0.30	
DCGW 11T308-F2	11.60	9.52	3.97	0.80	2.1	4.40			●		●	0.05-0.50	0.05-0.30	
DCGW 070202-M2	7.70	6.35	2.38	0.20	2.5	2.80			●		●	0.05-0.50	0.05-0.30	
DCGW 070204-M2	7.70	6.35	2.38	0.40	2.5	2.80	●		●		●	0.05-0.50	0.05-0.30	
DCGW 070208-M2	7.70	6.35	2.38	0.80	2.5	2.80	●		●		●	0.05-0.50	0.05-0.30	
DCGW 11T302-M2	11.60	9.52	3.97	0.20	2.1	4.40			●		●	0.05-0.50	0.05-0.30	
DCMW 11T304-M2	11.60	9.52	3.97	0.40	2.5	4.40		●		●	●	0.05-0.50	0.05-0.12	
DCGW 11T308-M2	11.60	9.52	3.97	0.80	2.1	4.40	●		●		●	0.05-0.50	0.05-0.30	
DCMW 11T308-M2	11.60	9.52	3.97	0.80	2.1	4.40		●		●	●	0.05-0.50	0.05-0.15	
DCGW 11T304T01315	11.60	9.52	3.97	0.40	2.5	4.40	●		●		●	0.05-0.50	0.05-0.30	
DCGW 11T304-S2	11.60	9.52	3.97	0.40	2.5	4.40	●		●		●	0.05-0.50	0.05-0.30	

• Per la guida tecnica e i parametri di taglio, vedere pag 122-134, 236-248

Per gli utensili, vedere pag: A/E/S-SDUCR/L (112) • AVC-SDUCR/L (95) • AVC-SDUCR/L-VH (98) • C#-SDJCR-JHP (59) • C#-SDJCR/L (59)

• C#-SDNCN (64) • E-SDUCR/L-HEAD (113) • NQCH-SDACR/L-S-JHP (60) • NQCH-Y-SDJCR-S-JHP (58) • PDACR/L-JHP (62) • PDACR/L-S (57)

• SDACR/L (60) • SDHCR/L (59) • SDJCR-PAD (59) • SDJCR/L (58) • SDNCN (64) • Y-SDJCR (58) • Y-SDJCR-JHP (58) • PDACR/L-JHP-MC (62)